

Indigatech



AN ISO CERTIFIED MANUFACTURING COMPANY



Underwriters Laboratories









NTRODUCTION



Indig

We take pleasure in introducing ourselves as an ISO certified, leading multy-product manufacturing company in the United Arab Emirates and India equipped with state of the art technology. "Indiga" as a group has carved out a niche role in industry with advanced R&D facilities and modern production lines.

Indiga Group offers total design, manufacture, supply and installation facilities in all its activities, and in particular the Indiga brand of Metal Fire Rated Doors and Wooden Fire Rated and Non-Fire Rated Doors for interior and exterior applications.

We constantly strive to improve the quality of our products and services, as a professional manufacturer. We achieve this by advancing our design and manufacturing process. Metal Doors and Frames are fabricated and powder coated in our fully automated polyester powder coating lines and Wooden Doors and Frames are manufactured using the specified wood and polyurethane spray polished to achieve the required finish. We utilize our highly skilled technicians for installation of these doors at site.

As a result, over a period of time, we have executed many prestigious projects while conforming to highest quality standards. This, therefore, enables, our company to be one of the most sophisticated door manufacturers in the industry, capable of management and delivery of projects on a timely basis.

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Upto 2 Hour Fire Rated Door - UL Tested to 10B Upto 3 Hour Fire Rated Door - UL Tested to 10C Positive pressure

Door Products

Fire Rated Steel Doors - "Mincore"

Face Sheets Grades

Level 1	Standard Duty	20 ga
Level 2	Medium Duty	18 ga
Level 3	Heavy Duty	16 ga
Level 4	Extra Heavy Duty	14 ga

Core:

Steel stiffened with 18 gauge steel stiffeners, mineral wool infill for voids, between stiffeners. Cold rolled & galvanized steel treated & coated with zinc rich primer.

Universal Appeal (Handed or Non Handed) Reinforced for American /European Hardware



International File Boor Manufacture

Underwriters



Calculated thermal conductivity factors and STC rating for polystyrene core doors are as follows.

Finishes:

Any standard RAL shade / wooden finish - oven baked.

Fire Rated Steel Doors - "Cellcore"

Face Sheets Grades

Level 1	Standard Duty	20 ga
Level 2	Medium Duty	18 ga
Level 3	Heavy Duty	16 ga
Level 4	Extra Heavy Duty	14 ga

Core: Honeycomb infill provides structural strength and exceptional flatness. It is bonded to the skins of the leaf, using a water based adhesive. Cold-rolled steel and galvanized steel treated & coated with adhesive for permanent bond and rust prevention.

Finishes:

Any standard RAL shade. Wooden finish oven baked or stainless steel brush/mirror finish.

Calculated thermal conductivity factors and STC rating for polystyrene core doors are as follows.







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Indiga Urethane Steel Core Door

Polyurethane is used where extreme protection from rigid cold is a priority. It offers the lowest "U" value and the highest "R" factor of all the cores.

Indiga urethane door with a Polyurethane core. The core is permanently bonded to door skins strengthening the structural integrity of the door, enhancing long term performance and durability.

Door edges are mechanically interlocked the full height of the door. Top and bottom inverted channels provide stability and protection. Bevelled hinge and lock edges allow for tighter installation tolerances, to ensure easier operation and eliminate binding and sticking.

Polyurethane solid core is designed to provide efficient assembly for Artic weather conditions. These are recommended for exterior applications. They have integral high resistant to impact damage. Calculated thermal conductivity factors and STC rating for polyurethane core doors are as follows.

Indiga Polystyrene Steel Core Door

Indiga Polystyrene infill door are conforming to the British Standard specification BS 3837:1977 for expanded Polystyrene boards, DIN and ANSI Standards (American Society for testing and materials).

Indiga Polystyrene doors consist of 100% closed cell Polystyrene expandable beads. But meets the additional requirements for the extent of burn when tested with the method given BS 4735. This requirement is met by incorporation of flame retardent additives and other appropriate modification.

Indiga Polystyrene core is permanently bonded to door skins strengthening the structural integrity of the door, enhancing long term performance and durability, while significantly reducing the weight. Polystyrene slab core is used mainly for exterior applications or where a greater temperature differential from one side of the door to the other is needed.

Door edges are mechanically interlocked the full height of the door. Top & bottom inverted channels provide stability and protection. Bevelled hinge and lock edges allow for tighter installation tolerances, to ensure easier operation and eliminate binding and sticking. Polystyrene core doors are recommended to be used in extreme hot/cold conditions. Calculated thermal conductivity factors and STC rating for polystyrene core doors are as follows.







U factor	R factor	STC
0.09	11.10	26



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Upto 2 Hour Fire Rated Door - UL Tested to 10B Upto 3 Hour Fire Rated Door - UL Tested to 10C Positive pressure

DOOR TYPES





Double Leaf Door

Double Leaf Door with Vision Pannel & Panic Device





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STEEL DOORS



Pre Test photo before UL 10C



Post Test photo after UL 10C Positive Pressure (3 Hours)

SECURITY DOORS





NFPA[®] Member











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LOUVER DOORS



STRONG ROOM & SAFE

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Indiga GROUP

FILE CABINET







International Fire Coor Manufacture NFPA[®] Member Themational Door Association



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DOOR DESIGNS



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Vision Panel Single Door



Narrow Lite Door



Narrow Lite Double Door



Bottom Louver Door



Flush Double Door



Vision Double Door



Full Louver Door





Upto 2 Hour Fire Rated Door - UL Tested to 10B Upto 3 Hour Fire Rated Door - UL Tested to 10C Positive pressure

FORSTER GLAZED DOORS & WINDOWS

forster



Door Systems • In steel and stainless steel

Curtain Wall Systems



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AUTOMATIC SLIDING DOOR









Upto 2 Hour Fire Rated Door - UL Tested to 10B Upto 3 Hour Fire Rated Door - UL Tested to 10C Positive pressure

MANUFACTURING DATA

Fire Rated & Non Fire Rated Metal Doors

A. Frames

Manufacturing Specification								
Sheet Thickness	1mm / 1.2mm / 1.5mm / 2mm							
Metal	Galvanized Steel / Stainless steel							
Frame Type	Welded / Knock down							
Installation System	With expansion anchors							
Hinge Reinforcement	5mm Galvanized							
Strike Reinforcement	3mm Galvanized							
Closer Reinforcement	3mm Galvanized							

B. Doors

Manufacturing Specification

Sheet Thickness	0.8m / 1mm / 1.2mm / 1.5mm / 2mm
Metal	Galvanized Steel / Stainless Steel
Door Leaf Thickness	44mm / 45mm
Core	Honey comb / Mineral Wool
Hinge Reinforcement	5mm Galvanized
Lock Reinforcement	3mm Galvanized
Flush Bolt Reinforcement	3mm Galvanized
Closer Reinforcement	3mm Galvanized

C. Steel Sheets: All doors are fabricated from galvanized sheets / SS sheets D. Finish with Powder coating / Paint RAL as per client choice.











Upto 2 Hour Fire Rated Door - UL Tested to 10B Upto 3 Hour Fire Rated Door - UL Tested to 10C Positive pressure

FRAME SECTIONS



FIRE RATING

Indiga Manufacturers of Fire Resistant Metal Doors, one among the few approved by Civil Defense. Fire Rating is not the property of construction, but the performance of a complete element of structure which is composed of a number of materials. Indiga doors are designed to get optimal performance from a number of materials combined to perform for high degree of fire protection. The designs of Indiga doors are evolved from actual testing to NFPA 80 standards which deals with methods of determination of resistance to fire of non load bearing element of construction. Indiga doors satisfy these criteria for required period. This door also satisfies the criteria of insulation where the mean and minimum temperature is required to be below specific figures. Designs and construction of Indiga doors assemblies are in accordance with the standards, standard 'Fire Tests of Door Assemblies", as per ANSI/UL 10 B and ANS/UL 10 C Positive Pressure Fire Test Doors (Ninth Edition, 2001) and Canadian national standard CAN4-S2104-M80.





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Kitchen Cabinets

KITCHEN CABINETS





International Tex Door Manufacture





Underwriters Laboratories NFPA[®] Member Thernational Door Association



Fire Rated Wooden Doors

FIRE RATING

INDIGA... Manufacturers of Fire resistant wooden doors, one among the few approved by Civil Defense. Fire Rating is not the property of construction, but the performance of a complete element of structure which is composed of a numner of materials. Indiga doors are designed to get optiperformance from mal а number of materias combines to perform for high degree of fire protection. The designs of Indiga doors are evoved from actual testing to British Standards BS 476: Part 22: 1987.

e-mail: indiga@eim.ae

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Underwriters Laboratories International Fire Door Manufacture





Indiga GROUP









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FIRE RATED & NON FIRE RATED WOODEN DOORS















Prefabricated ${f B}$ uildings and **P**ortcabins (Fire Rated and Non Fire Rated):

Prefabricated buildings are manufactured using steel, wood and other materials. These buildings are manufactured for various require-Labour ments such as camps, Site offices, Prayer halls, Ablution units, clinics, **Recreation halls, Kitchen** and Dining halls. We undertake turn-key contracts for camp building at projects sites.







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OTHER **P**RODUCTS

Steel Container Cabins, Mobile Cabins (Fire Rated & Non Fire Rated) and Container Conversion:

Steel container type cabins are made for oil field and Battlefield accomodations, offices, clinics, Radio rooms, recreation halls, ablution units kitchen and dining halls etc. These cabins are rigid in construction and are suitable for frequent movements frm one location to the other in the oil field and battlefield. Container cabins with Winching bars are manufactured by us for specific needs in the oil field to winching away from location to locations. Container cabins on wheels are also in our production range.



We also undertake shipping container conversion work to suit the specific needs of the customers. Fire Rated Steel Cabins are our speciality product for meeting the specific needs of our customers.





Kitchen Cabinets

Kitchen Cabinets

We manufacture wooden Kitchen Cabinets (Base units and over-head wall units) to suit the varied requirements of the Client and Consultants.









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Kitchen Cabinets

Kitchen Cabinets

We provide Indiga brand Solid Surface material (artificial marble) for the work top. Indiga Solid Surface is available in a variety of shades and patterns to choose.

We use the best quality self-closing hinges for the cabinet shutters and the drawer sliding rail mechanism on the kitchen cabinets manufactured by us.

Indigatech is capable of manufacturing wooden kitchen cabinets meeting any type of designs and specifications.





Wardrobes

Wardrobes

We manufacture wooden Wardrobes to suit the requirements of the Clients and Consultants. The materials used for carcass and shutters are generally melamine MDF. However, wood veneer skin MDF with P.U. Polish finish and designs on shutter surface can be provided with routering as well as with hard wood planted mouldings. Solid wood wardrobe shutters with designs are also an option for high quality requirements.

We use best quality self-closing hinges and drawer sliding rail mechanism on the wardrobes manufactured by us.

Indigatech is capable of manufacturing wooden wardrobes meeting any type of designs and specifications.







Wooden Furniture

Furniture





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NFPA° Member

Everational Door Association



OUR PRODUCT / ACTIVITIES

- Fire Rated And Non Fire Rated Steel Doors
- Stainless Steel Doors
- Glazed Doors With Stanless Steel Frames
- Automatic Doors
- Security Doors
- Jail Doors
- Bullet Proof Doors & Bullet Proof Panels
- Stainless Steel And Mild Steel Hand Rails, Clading And Kitchen Cabinets
- Steel And Stainless Steel Profile System:
 - Forster Door System
 - Forster Window System
 - Forster Curtain Wall System
- Steel Engineering Works
- Testing, Adjusting And Balancing (Tab) For Hvac
- Third Party Inspection For Mep

International Fire Coor Manufacture

- Fire Rated And Non Fire Rated Wooden Doors
- Wooden Interior Fit-outs
- Wooden Paneled And Decorative Doors
- Wooden Wardrobes And Kitchen Cabinets
- Prefabricatd Building And Portacabins
- Container Type Steel Portacabins With Winching Bar
- Steel Containers Conversion
- Wooden Hand Rails, Wall Panelling
- Parquet Floofing
- Acrylic Solid Surface (Artificial Marble)
- Hvac Products
 - Fire Dampers
 - Acoustic Metal Products

• Variable Air Volume By Pass

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Underwriters

Laboratories

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PROJECTS **E**XECUTED



Imperial College London Diabetes Centre



Al Khor Tower - UAE



Novotel Hotel - Dubai



Al Hamra Palace Beach Resort



Dubal Chamber Building





Dubai Metro Bus Station



Twin Towers - Doha Qatar



World Trade Centre - Doha, Qatar





Indigatech



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