

POWDER COATING - KYNAR/PVDF COATING - SUBLIMATION - WET COATING

ABOUT US:

Al Nawras Metal Coating LLC, a division of the highly successful AL-JALIL

INTERNATIONAL GROUP OF COMPANIES, has been established for over 20 years and provides specialist finishing services of the highest quality, geared to the demands of customers with the most sophisticated and modern coating plant of about 6000 sqm area. Al Nawras Metal Coating LLC goal is to raise the bar in the powder coating



process by using only the finest products and skilled certified technicians.

Al Nawras Metal Coating offers a state of the

art 630 ft. circumference coating line with an impressive 30" x 108" opening. We have one of the largest plants in the region with installed capacity of 7000 tons of aluminum coating per annum. Total manpower is 86 personnel.

Al Nawras Metal Coating LLC features an automated line with automatic paint guns that can handle some of the industry's largest dimensioned needs. Our procedures and systems are designed to make sure your products are coated to your satisfaction. When you choose Al Nawras Metal Coating LLC, you are buying more than just powder coating you are getting the expertise and experience of Al Nawras Metal Coatings LLC professionals who are proudly committed to your satisfaction. We stand behind our coating with some of the best warranties in the business.

We are one of the leading applicators of JOTUN, DECORAL, AKZO NOBEL & AXALTA POWDER, SHERWIN WILLIAMS, PPG & AKZO NOBEL PVDF/KYNAR PAINT. We offer the best coating for PVDF/KYNAR and powder coatings that guarantee the highest quality at a very competitive price.

All our pre-treatment chemicals are imported from CHEMETALL, Germany. All the material coated by us has to go through stringent quality testing by our fully equipped chemical & testing laboratory with equipment's from Sheen, TQC & Elcometer.





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At all times we assure:

- Highest levels of customer satisfaction.
- High international quality standards required by the customers.
- Prices that match our quality and are at par with market trends.
- Special Coating with metallic as well as wooden finishes.
- Powder coating.
- PVDF/KYNAR Coating.
- Polyurethane Coating.
- Plascoat (Thermoplastic Coating)
- Technical Assistance.

Range of coatings can be applied to curtain walls, window frames, facades, louvers, sidings, canopies, wall panels and all other building components with virtually no limits!

Powder Coating:

Powder coating is the technique of applying powder paint to a metal

substrate. The final cured coating is the same as a 2pack wet paint. In normal wet painting such as house paints, the solids are in suspension in a liquid carrier, which must evaporate before the solid paint coating is produced.

In powder coating, the powdered paint may be applied by either of two techniques.

- The item is lowered into a fluidized bed of the powder, which may or may not be electrostatically charged, or
- The powdered paint is electrostatically charged and sprayed on to the substrate.





The part is then placed in an oven and the powder particles melt and coalesce to form a continuous film.

There are two main types of powder available to the surface finisher:

- Thermoplastic powders that will remelt when heated, and
- Thermosetting powders that will not remelt upon reheating. During the curing process (in the oven) a chemical cross-linking reaction is triggered at the curing temperature and it is this chemical reaction which gives the powder coating many of its desirable properties.

Powder Coating Process:

In today's metal finishing industry, quality and efficiency are of equal value to the customer. Quality is important for obvious reasons; efficiency is desired because it keeps prices down and results in short lead-times for customer.

Orders often must be coated and shipped the same day, so scheduling, efficiency, and quality are critical. Reworking is not an option, and time is of the essence.

Coating procedure consists of the following stages:

Chemical pre-treatment process consisting of 8 steps:

- 1. Degreasing/Alkali Etch Tank
- 2. Water Rinsing 1
- 3. Acid Etching/De-smutting
- 4. Acid Rinsing 1
- 5. Acid Rinsing 2
- 6. Yellow Chromate
- 7. Chrome Rinse 1
- 8. De-Ionized (DI) Rinse
- 9. Dry-Off Oven



After pretreatment the substrates are then loaded on the conveyor where it gets coated with electro-statically charged powder of the desired color.

Once this is done the substrates, go through curing oven at a temperature of 200 degrees C for 10-15min, according to the powder specification.

Under the influence of heat a thermosetting powder goes through 4 stages to full cure.

MELT, FLOW, GEL, CURE

Our ultramodern facility is composed of 10 tanks each dimension:

8-meter length x 1.0-meter width x 2.5-meter depth

Our main coating booths and powder curing oven can accommodate a maximum size of 2.00 m height x 0.70 m width x 7.10 m length.

The final process is to ensure the quality of the products through visual inspection and laboratory tests according to the Qualicoat standards, then packaging with polyethylene film to protect the coating film.

Benefits of Powder Coating

- Does not Scratch
- Does not Fade
- Does not Rust
- Tough
- Durable
- Attractive
- Colorful
- Non-toxic
- Unfazed by:

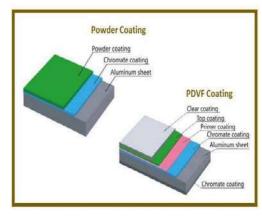
Rain Hot sun



The Powder Coating process itselt offers another advantage – it is environmentally friendly

Virtually pollution-free unlike the liquid paint used in a typical spray-painting

process, there are not any solvents used in powder coating process-so only our negligible amounts of volatile organic compounds, or VOC 's, if any, are released into the atmosphere during the powder process. Additionally, coating powder coating does not contain carcinogens like spray paint. Moreover, unused or over sprayed powder is always recovered, not released into the atmosphere, so any waste negligible and can be disposed is of easily, safely, and in an environmentally friendly way.



- Device Powder Coating contains no volatile organic compounds (VOC).
- Device Powder Coating is virtually pollution-free!
- Powder Coating does not contain carcinogens like spray paint
- Device Powder Coating is virtually pollution-free!
- Unused or over sprayed powder is captured and not allowed to release into the environment

WHAT IS PVDF/KYNAR COATING?

PVDF coatings (polyvinylidene fluoride) or Kynar is a chemical resistant thick film barrier coating primarily used on architectural coatings that has exceptional weathering characteristics. This coating is unaffected by most chemicals and solvents and has excellent wear and abrasion resistance. PVDF coating also have a high dielectric strength, excellent resistance to weathering and the ability to self-extinguish.

PVDF Coating is sprayed using electrostatic guns on aluminum and the aluminum is then baked in curing oven at 270 degrees for 21 minutes.

PVDF coating carry a 30 years warranty on aluminum for exterior finishes.

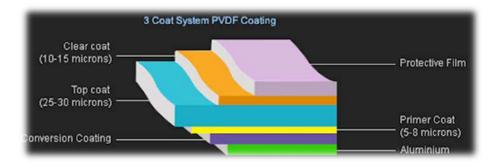
PVDF coating are in great demand in the market specifically because it is available in a variety of colors and is more durable.

PVDF PROCESS:

PVDF (Kynar) Coating facility consists of four booths. Kynar coating process consists of five steps:

- Mechanical Preparation/Jigging
- Chemical Pretreatment
- Kynar Coating
 - Primer
 - Barrier Coat (Optional)
 - Top Coat
 - Clear Coat
- Curing
- Cooling/Packing

PVDF Coating



Benefits of PVDF Coating

- Chemically inert and will outlast anodizing in corrosive environments
- Long –term color durability, particularly for cladding and facades on prestigious buildings.
- Offer nearly an unlimited selection of colors and are easy to manufacture in small batches.
- Coil painted sheet is less expensive than anodized sheet and does not craze as badly when fabricated
- Color consistency is usually better than with anodizing

OUR QUALITY CONTROL PROCEDURES:

- Color comparison: To ensure the color matching with the reference with the reference samples
- Gloss test: According to ISO 2813 (using incident light 60 degrees), then compare the results with the required values.
- Film thickness According to ISO 2360, this test is done by using film thickness in a range of (60 90 microns).
- Adhesion test: According to ISO 2409, By using cross hatching cutter with 2mm blades gaps to ensure the adhesion between powder and substrate surface



- Pencil hardness test: According to ISO 15184 by using pencils with various hardness values to ensure scratching resistance.
- Impact test: According to ISO 6272 By using impact tester to ensure the coating resistance for impact action without failure.
- Bending test: According to ISO 6860, By using solvents to ensure the curing process for the coating film.
- Polymerization test: By using solvents to ensure the curing process for the coating film.
- Resistance to humidity: to ensure the humidity resistance for the coating by using a special weather stimulator for 1000 hours
- Salt spray test: By using salt spray cabinet for 1000 hours test period to ensure salty media resistance for the coating.

Sublimation Powder Coating: The Future of Surface Finishing

In the world of surface finishing, one technology is making waves - sublimation powder coating. These innovative methods provide superior durability, aesthetic appeal, and environmental sustainability compared to traditional finishing techniques.





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An Overview of Sublimation Powder Coating

Sublimation powder coating, also known as heat transfer powder

coating, is a revolutionary technique in the world of surface finishing. This process incorporates the principles of sublimation, where a substance transitions from a solid to a gas without going through a liquid phase, to achieve unique and highly detailed designs on a coated surface.

The process starts with the application of a base powder coating to the material. This creates a solid,



durable layer that serves as the canvas for the sublimation process. A pre-printed transfer film, carrying the desired design, is then wrapped around the coated object. When subjected to high heat, the inks on the film sublimate and permeate the powder coating, resulting in a vibrant, long-lasting design.

Sublimation powder coating not only offers a higher degree of design flexibility compared to traditional powder coating but also retains all the advantages of the latter. It's durable, eco-friendly, and versatile, making it a top choice for businesses that prioritize quality and aesthetics in their products.

Explaining the Physics and Chemistry of Sublimation

The term 'sublimation in 'sublimation powder coating' isn't just a fancy name it refers to the actual physical and chemical process that takes place during heat transfer powder coating. But what exactly is sublimation?

Sublimation is a fascinating phenomenon in physics and chemistry where a substance transitions directly from the solid phase to the gas phase without passing through the intermediate liquid phase. This process occurs under specific conditions of temperature and pressure.

In the context of sublimation powder coating, the inks used on the transfer film are made from special dyes that can sublimate. When heated, these dyes turn into gas and permeate through the powder coating. As the object cools, the gaseous dyes condense back into solid form, becoming a part of the coated surface. This results in the vibrant and durable design characteristic of sublimation powder coating.

This process is a remarkable fusion of physics and chemistry, playing a significant role in the world of surface finishing. It's what allows us to create such vibrant, long-lasting, and highly detailed designs on coated objects.

Powder Coating Materials: Thermosets vs. Thermoplastics

The materials used in powder coating play a crucial role in determining its properties, application, and effectiveness. Generally, there are two main types of materials used: thermosets and thermoplastics.

Thermosets

Thermosetting powders are widely used in powder coating processes. When heated, these materials undergo a chemical reaction that forms a threedimensional network, creating a hard, durable finish. Unlike thermoplastics, this process is irreversible, meaning the material cannot be remelted or reshaped once cured. This characteristic makes thermosets particularly suitable for applications that require high resistance to heat, chemicals, and electrical insulation.

Thermoplastics

On the other hand, thermoplastics are materials that can be melted, cooled, and remelted without significant degradation. Unlike thermosets, they do not undergo any chemical change during the heating process. This characteristic makes them useful for applications where recyclability and reshaping are desired. However, thermoplastics generally have lower chemical and heat resistance compared to thermosets.

The Sublimation Powder Coating Process

The process of sublimation powder coating, although intricate, can be broken down into several key steps. Each step plays a crucial role in achieving the final product's desired finish and durability.

Step 1: Preparing the Surface

The first step in the process involves preparing the surface of the object to be coated. This typically includes cleaning to remove any dirt, oil, or rust and can also involve abrading the surface to improve the adhesion of the coating.

Step 2: Applying the Powder Coating

The object is then coated with a layer of powder. This is typically done using a spray gun, which applies a positive electric charge to the powder particles, causing them to adhere to the grounded object. The object is then heated in a curing oven, causing the powder to melt and form a smooth, solid coating.

Step 3: Applying the Transfer Film

Next, a transfer film printed with the desired design is wrapped around the coated object. This film is designed to withstand the high heat of the sublimation process without distorting the printed design.



Step4:Sublimation

The object is then heated again. The heat causes the dyes on the transfer film to sublimate, or turn into a gas, and permeate the powder coating. Once the heating process is completed, the transfer film is removed, revealing a vibrant, durable, and highly detailed design on the surface of the object.

${\it Step-by-Step}\, {\it Guide to}\, {\it Sublimation}\, {\it Powder}\, {\it Coating}$

While the process of sublimation powder coating requires specialized equipment and expertise, the fundamental steps can be broken down into a straightforward guide. Here's a step-by-step look at the process:

Step1:SurfacePreparation

Every good coating job starts with thorough surface preparation. The object to be coated should be free of dirt, oil, rust, or any other contaminants. Techniques such as sandblasting, chemical cleaning, or ultrasonic cleaning might be used depending on the material and the degree of contamination.

Step 2: Base Coat Application

The clean object is then coated with a layer of powder. The powder is usually applied with an electrostatic spray gun, which imparts a positive charge to the powder, causing it to adhere to the grounded object. The coated object is then placed in an oven where the powder melts and forms a smooth, continuous film.

Step3:TransferFilmApplication

Once the base coat has cooled, a pre-printed transfer film carrying the desired design is wrapped around the object. The film should be applied tightly to ensure the design transfers accurately to the object's surface.

Step 4: Heat and Sublimation

The object is then reheated. During this stage, the inks on the transfer film sublimate, or transition directly from a solid to a gas, and permeate the base coat. This step may take sometime and should be performed in a controlled environment to ensure the best results.

Step 5: Cooling and Finishing

Once the sublimation process is complete, the object is allowed to cool. The transfer film is then removed, revealing a vibrant, permanent, and high-resolution design. The coated object is now ready for use or further processing, as required.

Equipment Used in the Sublimation Process

The sublimation powder coating process necessitates the use of several specialized pieces of equipment. Each component plays a unique role in ensuring the process runs smoothly and efficiently. Here's an overview of the main types of equipment used:

Cleaning Equipment

Before any coating can occur, the surface of the object to be coated must be impeccably clean. Various cleaning equipment such as sandblasters, ultrasonic cleaners, or chemical baths might be used depending on the specifics of the project.

Powder Coating Equipment

The powder coating itself is typically applied using an electrostatic spray gun, which imparts a positive charge to the powder, causing it to adhere to the grounded object. This equipment includes the powder feed system, the electrostatic sprayer, and a recovery system for over-sprayed powder.

Curing Oven

Once the object is coated with powder, it is placed in a curing oven. This oven is designed to heat the object evenly to a specified temperature, causing the powder to meltinto a continuous, smooth film.

Transfer Film and Heat Press

The transfer film, pre-printed with the desired design, is applied to the coated object using a heat press. The heat press applies both heat and pressure to the transfer film, triggering the sublimation process.

Each of these pieces of equipment plays a crucial role in the sublimation powder coating process, contributing to the high- quality, durable, and attractive finishes that this method can achieve.

Safety Measures during the Coating Process



As with any industrial process, safety should be the number one priority when performing sublimation powder coating. This process involves handling various chemicals, equipment, and heat sources, each of which has associated risks. Here are the key safety measures to consider:

PersonalProtectiveEquipment(PPE)

Workers should always wear appropriate PPE, including protective clothing, gloves, safety glasses, and respiratory protection, especially when handling powder coating materials and operating equipment.

Ventilation

Proper ventilation is crucial in any area where powder coating is being applied or cured to minimize the risk of inhalation of powder particles or fumes.

Fire Safety

As curing ovens are used in the process, there's a risk of fire. Therefore, fire safety measures, such as keeping flammable materials away from the heat source, regular equipment checks, and fire extinguishers on site, should be in place.

Equipment Handling

All workers should be properly trained on the safe use of all equipment, including cleaning tools, spray guns, and ovens. Regular equipment maintenance and inspection are also essential to prevent accidents.

Application and Uses of Sublimation Powder Coating

Sublimation powder coating is a versatile process that finds its application in various industries due to its durability, aesthetics, and environmental friendliness. Here are some of the key applications:

Architecture and Construction

In the architecture and construction industry, sublimation powder coating is used for coating window frames, walls, railings, and other architectural components. It offers a wide range of colors and textures, and is resistant to weathering and corrosion.



Automotive Industry

In the automotive industry, sublimation powder coating is used for coating car parts, such as wheels, grills, bumpers, and

other accessories. It provides a high-quality finish that is resistant to chipping, scratching, and fading.

Furniture Industry

In the furniture industry, sublimation powder coating is used for coating metal furniture, such as chairs, tables, and cabinets. It provides a smooth, attractive finish that is easy to clean and maintain.

Sports Equipment

Sublimation powder coating is also used in the sports industry for coating equipment like bicycles, golf clubs, and gym equipment. It offers a durable, corrosion-resistant finish that can withstand heavy use and exposure to the elements.

These are just a few examples of the many applications of sublimation powder coating. Its combination of durability, aesthetics, and environmental friendliness makes it ago-to choice for many industries.

The Environmental Impact and Sustainability of Sublimation PowderCoating

Sublimation powder coating, as a technique, has been applauded for its environmental credentials. Unlike traditional liquid coatings, it is a process that does not involve solvents and therefore releases minimal

volatile organic compounds (VOCs) into the atmosphere. Furthermore, any overspray or unused powder can be recovered and reused, resulting in less waste and a more efficient process. However, as with all manufacturing processes, it's important to continuously evaluate its environmental footprint and strive for improvements.

A. Evaluating the Environmental Footprint

The environmental footprint of sublimation powder coating primarily lies in the energy consumed during the curing process and the production of raw materials. Regular assessments of the energy efficiency of curing ovens and the sourcing of raw materials can help in minimizing this footprint. Adopting best practices such as optimizing energy use and reducing waste is fundamental to maintaining an environmentally-friendly process.

B. Sustainability Measures and Improvements

There are several ways to enhance the sustainability of the sublimation powder coating process. One approach is investing in energy-efficient equipment that reduces power consumption. Another is to optimize the coating process to minimize waste. Also, seeking suppliers who prioritize sustainable practices for sourcing raw materials can significantly reduce the environmental footprint. By implementing these measures, businesses can contribute towards a more sustainable future while also benefiting from costsavings and efficiency improvements.

Advantages of Sublimation Powder Coating

Sublimation powder coating offers several advantages that make it a preferred choice for many industries. Let's delve into these:

A. Durable and Long-lasting

The sublimation process produces a highly durable and resistant coating

that can withstand harsh environmental conditions, such as high temperatures and UV radiation. This ensures that the coating remains vibrant and does not chip or peel off over time.



B. EnvironmentallyFriendly

Sublimation powder coating is more environmentally friendly than traditional liquid coatings. It does not contain harmful solvents and emits minimal volatile organic compounds (VOCs), making it a green choice for businesses.

C. Cost-effective

The ability to reclaim and reuse overspray makes sublimation powder

coating a cost- effective option. It also requires less maintenance than other

coating methods, further reducing long-term costs.

D. Versatile

Sublimation powder coating can be used on a variety of surfaces and materials, including metals, ceramics, and plastics. It can also replicate a wide range of finishes such as wood, marble, and custom designs, making it highly versatile.

Sublimation Powder Coating vs. LiquidCoating

When deciding on a coating method, it's often helpful to compare different techniques. Here's a head-to-head comparison of sublimation powder coatingandliquid coating:

A. Durability and Finish

Sublimation powder coating offers a more durable and resistant finish compared to liquid coating. It can withstand harsh conditions and is less likely to chip or peel over time. Meanwhile, liquid coatings may provide a smootherfinish, but may not be as robust.

B. Environmental Impact

Sublimation powder coating is more environmentally friendly than liquid coating. It doesn't contain solvents and releases fewer volatile organic compounds (VOCs). On the other hand, liquid coatings often contain solvents which can release harmful VOCs into the environment.

C. Cost-effectiveness

While the initial setup cost for sublimation powder coating can be high, the operational costs are typically lower than liquid coating. The ability to reuse overspray makes it a cost-effective option in the long run. Liquid coating, however, can be less expensive to set up, but may involve higher operating costs.

D. Process Complexity

The sublimation powder coating process can be more complex and requires skilled operators. Liquid coating is a simpler process but may require multiple coats for a desired finish, extending the time and cost of the process.

Sublimation powder coating and heat transfer powder coating are indeed revolutionizing the coating industry. As we embrace these innovative techniques, it's essential to partner with reliable applicators such as Al Nawras Metal Coating. Al Nawras provides professional coating options and solutions, ensuring high-quality and cost-effective finishes. Whether you're looking for custom coatings or specialty finishes, Al Nawras Metal Coating got you covered. For more information about our products and services, don't hesitate to visit our website <u>www.anmc.ae</u>

Our Esteemed Clientele:

- REEM Emirates LLC
- Sykon Aluminum & Glass Systems LLC
- Multiscale
- Hueck
- Mercury
- Siraj Aluminum
- Katilink
- TSSC
- Matthew Metal Manufacturing
- United Aluminum
- Galaxy Metal Industries (GMI)
- Prime Metal Industries (PMI)
- Guttman
- LPFlex
- Cicon
- Al Baddad
- Mirodec
- Al Fayha
- BES
- Universal Pioneer
- Shapoorji
- Proton
- Emirates Industrial Panel (EIP)
- Bauxite
- SGI
- Al Khat
- Building Envelope System (BES)
- National Aluminum
- Dar Al Falak
- Nextep





- Trojan
- Sirajco

Industry Affiliations/Certifications:

- Jotun Powder Approved Applicator
 > PEF
 - > SDF
 - ≻ HD
- Akzo Nobel Powder Approved Applicator
 - ► D1000
 - ➤ D2000
 - ► D3000
- Axalta Powder Approve Applicator
- PPG Paint Approved Applicator
- Sherwin Williams Paint Approved Applicator
- Akzo Nobel Paints Approved Applicator
- Spectrum Paint Approved Applicator
- First Quality Certification (ISO 9001:2015)
- Qualicoat Membership/Seaside Certificate







Quality Policy

Al Nawras Metal Coating quality policy focuses on the following principals:

- Quality is everyone's responsibility
- Customer Satisfaction

TCCPL

- Timely delivery to our customers
- Measurable quality objectives
- Improving manufacturing objectives
- Enhancing the competency and skills of our employees through training and development.

We have established a comprehensive quality assurance system that allows our company to meet all of the requirements of ISO 9001:2015 Quality Management Standard.

To achieve sustainable growth and profitability, the management will continuously monitor, evaluate and improve the company's performance by adhering to an effective quality management.

Only through the dedication and efforts of all individuals can **Al Nawras Metal Coating** succeed in realizing this goal and fulfilling our quality commitment.

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RAS METAL

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Health and Safety Policy

Al Nawras Metal Coating is committed to the goal of providing and maintaining a healthy and safe working environment, with a view to continuous improvement. This goal is only achievable by adherence to established objectives striving to exceed all obligations under applicable legislation, and by fostering an enthusiastic commitment to health, safety and the environment within **Al Nawras Metal coating** personnel, contractors and visitors.

In particular:

- Management, working in cooperation with the Joint Health and Safety Committee, will strive to take all reasonable steps to reduce workplace hazards to as low as reasonably achievable.
- Supervisors and managers are held accountable for the health and safety of all employees under their supervision. This includes responsibility for applicable training and instruction, appropriate follow-up on reported health and safety concerns, and implementation of recommended corrective action. This accountability is integrated into the performance appraisal system.
- Supervisors, workers and visitors are expected to perform their duties and responsibilities in a safe and healthful manner, and are accountable for the Health and Safety of themselves and others.
- Al Nawras Metal Coating is committed to providing all necessary training and instruction to ensure that appropriate work practices are followed on the job, and to promote their use off the job.
- If necessary, **Al Nawras Metal** Coating will take disciplinary action where individuals fail to work in a healthy and safe manner, or do not comply with applicable legislation or corporate policies and procedures.

Health, safety, the environment and loss control in the workplace are everyone's responsibility. **Al Nawras Metal Coating** expects that everyone will join in our efforts to provide a healthy and safe working environment on a continuous day to day basis. Only through the dedication and efforts of all individuals can **Al Nawras Metal Coating** succeed in providing a healthy safe working environment.



An ISO 1001-2016 Garilline Company

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Environmental Policy

Al Nawras Metal coating is committed to the protection of the environment for future generations. It commits to continual improvement in environmental and social responsibility by operating all facilities and services to the highest environmental and professional standards. The company is dedicated to meeting the following aims:

- Continuous improvement in environmental performance and taking all steps necessary to prevent pollution
- Setting and monitoring of objectives and targets that reduce negative impacts on the environment
- To use energy and natural resources more efficiently and encourage the use of recycled products



- Compliance with all relevant legislation, using this as the minimum standard required
- Providing training and information for all employees, to enable Them to gain a better understanding of environmental issues and the company's commitments and policies
- Proactive consultation and dialogue with employees, local authorities and the public on the company's environmental performance



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رخصة صناعية Industrial License

				License Details	تفاصيل الرخصة /
License No.			589918		رقم الرخصة
			م.م.	النورس لطلاء المعادن ش.ذ	اسم الشركة
Company Name	AL NAWRAS METAL	COATING L.L.C			
			م	النورس لطلاء المعادن ش.ذ.م.	الإسم التجارى
Trade Name	AL NAWRAS METAL CO	DATING L.L.C			
Legal Type	Limited Liability Compar	ny(LLC)		ذات مسئولية محدودة	الشكل القانونى
Expiry Date	06/01/2025	تاريخ الإنتهاء	Issue Date	07/01/2007	تاريخ الإصدار
D&B D-U-N-S ®	561634283	الرقم العالمي	Main License No.	589918	رقم الرخصة الام
Register No.	1236366	رقم السجل التجارى	DCCI No.	127983	عضوية الغرفة
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Carpentry & wo	od Flooring Works			ت الخشبية	ب الأرضياد	أعمال النجارة و تركي
Metal Products	Coating				نية	طلاء المنتجات المعد
Painting Contra	icting				انات	اعمال الاصباغ والده
Metal Parts & E	Frections Contracting			مدنية	الاجزاء الم	تركيب التجهيزات و
Plaster Works						اعمال البلاستر
					Ac	العنوان / dress
Phone No		تليفون	P.O. 6	Box 60448		صندوق بريد
Fax No		فاكس	Parce	I ID 598-1166		رقم القطعة
Mobile No	971-50-4582681	هاتف متحرك		GM.ALNAWRAS@ANMC.	AE Ema	البريد الإلكتروني / ail

مستودع ملك مؤسسة الجليل العالمية للتجارة العامة - مجمع دبي للأستثمار الأولى

الملاحظات / Remarks

تم تغيير المديير من (عبدالجليل)الى (فانشينات) 13/12/2017

Print Date	22/01/2024	12:59	تاريخ الطباعة	Receipt No.	0	رقم الإيصال
·ml		i can rene	w your trade license	by sending a text message (SMS). Send your trade	Get FREE access to Zoho One for the first year الصل على زوهو ون مجاناً للسنة الاولى	Zoho.com/det



وثيقة إلكترونية معتمدة وصادرة بدون توقيع من دائرة الاقتصاد والسياحة في دبي المراجعة صحة البيانات الواردة في الرخصة يرجي مسح رمز الاستجابة السريعة this is a certified e-document issued without signature by the department of Economy and Tourism .Kindly Scan the QR Code to Verify the certificate





ملحق الشركاء Partners							
				License Deta	تفاصيل الرخصة / ils		
D&B D-U-N-S ® No.	561634283	الرقم العالمي	License No.	589918	رقم الرخصة		

اصحاب الرخصة / License Partners

الحصص / Share	مسلسل الشخص/.Sr. No	الجنسية / Nationality	الإسم / Name
99.000000%	14545	United Arab Emirates / الامارات	Abduljalil Mahdi Mohd Alasmawi / عبدالجليل مهدى محمد العسماوي
1.0000000%	626880	United Arab Emirates / الامارات	Ali Abduljalil Mahdi Alasmawi / على عبدالجليل مهدى العسماوي

Print Date	22/01/2024	12:59	تاريخ الطباعة	Receipt No.	0	رقم الإيصال
m		can rene	w your trade licens	يمكنك الآن تجديد رخصتك التجارية من خلال الرسائل النصية القصيرة، أرس على اذن الدفع. e by sending a text message (SMS). Send your trade Du/ Etisalat) to receive payment voucher.	Get FREE access to Zoho One for the first year الحصل على زوهو ون مجاناً للسنة الاولى	Zoho.com/det



وثيفة إلكترونية معتمدة وصادرة بدون توقيع من دائرة الاقتصاد والسياحة في دبي المراجعة صحة البيانات الواردة في الرخصة برجي مسح رمز الاستجابة السريعة this is a certified e-document issued without signature by the department of Economy and Tourism .Kindly Scan the QR Code to Verify the certificate





ارات

THE EMIRATES

الدٍم

	جارى	فى السجل الت	ہر قید شرکة	شهادة شه			
		Commerc	ial Regist	ter			
				Register Details	تفاصيل القيد / ،		
Main Lice. Nr	589918	رقم الرخصة الأم	Register No.	1236366	رقم القيد		
Company				النورس لطلاء المعادن ش.ذ.م.م			
Name	AL NAWRAS METAL COAT	ING L.L.C					
Legal Type	Limited Liability Company(L	LC)		ذات مسئولية محدودة	الشكل القانونى		
Expiry Date	06/01/2025	تاريخ الإنتهاء	Reg. Date	30/06/2016	تاريخ الإصدار		
D&B D-U-N-S (No.	®		561634283		الرقم العالمي		
				ل / Capital Details	تفاصيل راس الما		
Nominated			0.00		الإسمى		
Paid			300,000		المدفوع		
No. of Shares			0		عدد الأسهم		
Currency	UAE Dirhams			در هم اماراتي	العملة		
				License Address	عنوان الرخصة /		
			ستثمار الأولى	: الجليل العالمية للتجارة العامة - مجمع دبي للأ	مستودع ملك مؤسسة		
				زي / Commerce Address	عنوان السجل التجا		
			استثمار الأولى	ة الجليل العالمية للتجارة العامة - مجمع دبي للأ	مستودع ملك مؤسسا		
				Register Activities			
Metal Products (U		طلاء المنتجات المعدنية				
	Coating & Treatment		طلاء قضبان الدعم ومعالجتها				
	ections Contracting		تركيب التجهيزات والاجزاء المعدنية				
Painting Contrac	-		اعمال الاصباغ والدهانات				
	od Flooring Works			كيب الأرضيات الخشبية			
اعمال البلاستر							

Bra	الفروع / Branches		
الإسم التجارى Trade Name	رقم الرخصة License No		
النورس لطلاء المعادن ش.ذ.م.م (فرع)	1137615		
AL NAWRAS METAL COATING L.L.C (BRANCH)			

Print Date	22/01/2024	12:59	تاريخ الطباعة	Receipt No.	0	رقم الإيصال
•••••		u can rene	w your trade licens	e by sending a text message (SMS). Send your trade	Get FREE access to Zoho One for the first year الصل على زوه ون مجاناً للسنة الاولى	Zoho.com/det

وثيقة إلكترونية معتمدة وصادرة بدون توقيع من دائرة الاقتصاد والسياحة في دبي لمراجعة صحة البيانات الواردة في الرخصة يرجي مسح رمز الاستجابة السريعة this is a certified e-document issued without signature by the department of Economy and Tourism .Kindly Scan the QR Code to Verify the certificate



Dear Merchants. Kindly take the following instruction into high consideration:

- 1. It is not allowed to change the location registered in the license to move to another address unless DET approval is obtained.
- 2. The trade name on the signboard must conform to the name mentioned in the license and typed in one size.
- The trade name must be in both Arabic and English as follows:
- The trade name in Arabic must be placed on the right hand side of the signboard whereas the English text on the left hand side.
- The Arabic text must be in same size of the English equivalent
- The Arabic trade name must be placed above the English equivalent.
- 3. A commercial permit must be issued for additional signboards and for
- placing trademarks on the signboard.
- 4. Text must not occupy more than 50% of the signboard.

5. Shops operating hours must not exceed 12:00 am unless a permit is issued

6. Discounts, sales or special offers must not be announces unless a permit is issued.

7. It is not allowed to apply any amendments or change the license details unless approved by DET.

8. Prices must be placed on products and goods.

9. The Consumer Protection Card (Be Right and Know Your Consumer Rights) must be typed and placed visibly above the DET website

www.consumerrights.ae

- 10. Consumers have the right to receive a purchase receipt.
- 11. Announce the sale policy to consumer through suitable applicable
- channels (to clarify procedures for goods replacement, repair and refund).
- 12. It is not allowed to promote products through agents, telephone calls, or other ways or velling.
- 13. Permits must be issued for warehouses of licensed business or additional offices or kiosks.
- 14. Restaurants must place a menu in both Arabic and English languages. 15. Place an approved price list for services provided by ladies and gentlemen salons at a visible area.
- 16. The displayed price list should be inclusive of 5% VAT
- 17. Invoices must clearly reflect the total amount of the purchased goods, services and VAT
- 18. Avoid promoting or selling or displaying any counterfeited goods.
- 19. To protect trade marks, it must be registered by the Ministry of Economy. 20. The Department of Economy & Tourism in Dubai has the right to
- suspend or cancel the license or impose fines in case of non-compliance with the terms and conditions as well as violation of the legislation in the UAE.



عزيزى التاجر،،، يرجى آخذ التعليمات التالية بعين الاعتبار:

 ضرورة ان يكون الاسم التجاري المدون على اللافتة مطابق للاسم المدون بالرخصة مع ضرورة كتابته بحجم واحد.

عدم القيام بتغيير موقع الترخيص والانتقال الى موقع اخر دون الحصول على موافقة الدائرة.

- سبب بسبب و..... الحرص على أن تكون اللافتة باللغتين العربية والانجليزية **و بالشكل القالي:** يكتب الاسم التجاري باللغة العربية في يمين اللافتة وباللغة الإنجليزية تجاه اليسار.
- يكتب الاسم التجاري باللغة العربية بنفس حجم الاسم المكتوب باللغة الانجليزية يكتب الاسم التجاري باللغة العربية أعلى الاسم المكتوب باللغة الانجليزية
- الحرص على استُخراج تصريح للافتات الاضافيه والعلامات التجارية على اللافتة.
 - عدم تظليل الواجهة أكثر من 50%
- 5. عدم العمل لساعات اضافية بعد الساعة 12:00 بعد منتصف الليل الا بعد استخراج تصريح.
- . حمر المراجع المراجع المراجع المراجع المراجع المحاصة بدون تصريح.
 . هذه المراجع المراج المراجع المرا مراجع المراجع المرا المراجع المراح المراجع المرجع المراجع المراجع المراجع المرجع المرا
 - عدم اجراء اي تعديل او تغيير بيانات الترخيص الا بعد الرجوع للدائرة.
 - الالتزام بكتابة الاسعار على السلع والبضائع.
- 9. طباعة ووضع بطاقة حماية المستهلك (كن على حق واعرف حقوقك كمستهلك) في مكان بارز من موقع الدائرة www.consumerrights.ae
 - 10. للمستُهلك الحق في الحصول على فاتورة الشراء.
- 11. الاعلان عن سياسة البيع للمستهلَّك عبَّر وسيلة اعلان مناسبة شاملة (لعملية الاسترجاع او الاستبدال او الاصلاح للسلع)
- 12. عدم الترويج عن منتج عن طريق المندوبين، أو الاتصال أو غير ذلك وعدم البيع بطريقة المناداه 13. استخراج تصريح لمستودعات التخزين الخاصة بالمنشأة المرخصة أو تصريح للمكاتب الإضافية أو بيترويد الاكشاك
 - 14. يجب على المطاعم وضع قائمه الطعام باللغتين العربيه والانجليزيه.
- 15. يُجب وضع واعتماد قائمة الاسعار الخاصة بالصالونات الرجالية والنسائية ووضعها في مكان بارز.
- 16. يجب ان تكون الاسعار المعلنه مشمولة القيمة المضافه 5% 17. يجب عرض الفاتورة بشكل تفصيلي موضحا فيها القيمه الاجماليه للسلع والخدمات وقيمة الضريبه
- المضافه
 - 18. عدم القيام بالترويج او البيع او العرض لأية بضائع مقلدة أو مغشوشة.
- 19. الحرص على تسجيل العلامه التجارية بوزارة الاقتصاد بهدف حمايتها. 20. يحق لدائرة الاقتصاد والسياحة في دبي إيقاف الترخيص أو إلغائه أو فرض الغرامات في حال عدم الالتزام بالشروط و الأحكام و مخالفة التشريعات في الدولة.

Print Date	22/01/2024	12:59	تاريخ الطباعة	Receipt No.	0	رقم الإيصال
ml		can rene	w your trade license	يمكنك الآن تجديد رخصتك التجارية من خلال الرسائل النصية القصيرة، أر، على اذن الدفع. by sending a text message (SMS). Send your trade Du/ Etisalat) to receive payment voucher.	Get FREE access to Zoho One for the first year الحصل على زوهو ون مجاناً للسنة الاولى	Zoho.com/det

THE EMIRATES

وثيقة إلكترونية معتمدة وصادرة بدون توقيع من دائرة الاقتصاد والسياحة في دبي إمراجعة صحة البيانات الواردة في الرخصة يرجى مسح رمز الاستجابة السريعة this is a certified e-document issued without signature by the department of Economy and Tourism .Kindly Scan the QR Code to Verify the certificate

شهادة تسجيل العضوية Membership Certificate

License no.	589918	589918	رقم الرخصة
Membership no	. 127983	127983	رقم العضوية
Registration no.	1236366	1236366	رقم السجل التجاري
Trade Name	AL NAWRAS METAL COATING L.L.C	النورس لطلاء المعادن ش.ذ.م.م	الاسم التجاري
Legal Status	Limited Liability Company(LLC)	ذات مسئولية محدودة	الشكل القانوني
Activity	Carpentry & wood Flooring Works Painting Contracting Plaster Works Metal Parts & Erections Contracting Metal Products Coating Structural Steel Coating & Treatment	أعمال النجارة و تركيب الأرضيات الخشبية اعمال الاصباغ والدهانات اعمال البلاستر تركيب التجهيزات والاجزاء المعدنية طلاء المنتجات المعدنية طلاء قضبان الدعم ومعالجتها	نوع النشاط
Member Since	07/01/2007	07/01/2007	تاريخ الإنتساب
Date of Issue	07/01/2007	07/01/2007	تاريخ الإصدار
Expiry Date	06/01/2025	06/01/2025	تاريخ الإنتهاء

الملاحظات

This certificate shall be invalid incase of any alteration without chamber's authorization

For online verification of this Certificate, please visit our website http://www.dubaichamber.ae/verify تعتبر هذه الشهادة لاغية في حال أي كشط أو تعديل عليها دون اعتماد ذلك من الغرفة

للتأكد من صحة بيانات الشهادة يرجى الرجوع إلى موقع الغرفة http://www.dubaichamber.ae/verify

غـرفــــة تـجـــارة وصنـــاعــــة دبــي Dubai Chamber of Commerce & Industry

Remarks



FIRST QUALITY CERTIFICATION

Certificate of Registration

This certificate is hereby granted to the organization

AL NAWRAS METAL COATING L.L.C

P.O BOX NO: 282650, BUILDING NO: 598-1166, STREET NO: 55, DUBAI INVESTMENTS PARK-1, DUBAI, UNITED ARAB EMIRATES

This has been certified that the management system of the above organization has been audited and found to be in compliance with the First Quality Certification requirements for registration of the management systems standard detailed below:

ISO 9001:2015

(Quality Management Systems)

Scope of work

- Structural Steel Coating & Treatment
- Carpentry & Wood Flooring Works
- Metal Products Coating
- Painting Contracting
- Metal Parts & Erections Contracting
- Plaster Works

Certification Registration No: FQC/Q/1740/AE

Initial Issue Date	
1 st Surveillance	
2 ND Surveillance	
Certificate Expiry	

: 28 March 2023 : 27 March 2024 : 27 March 2025 : 27 March 2026

(Subject to the company maintaining its system to the required standard)



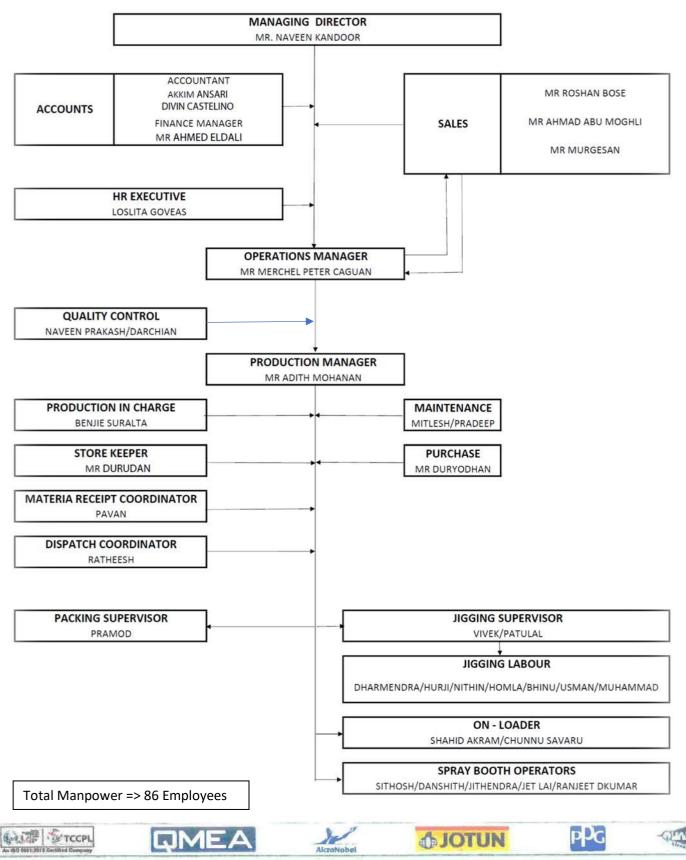
This Certificate is subject to satisfactory annual assessment.

Accredited by Accreditation Service for Certifying Bodies LLC, 8 The Green, Dover, DE, 19901, United States, www.ascb.com

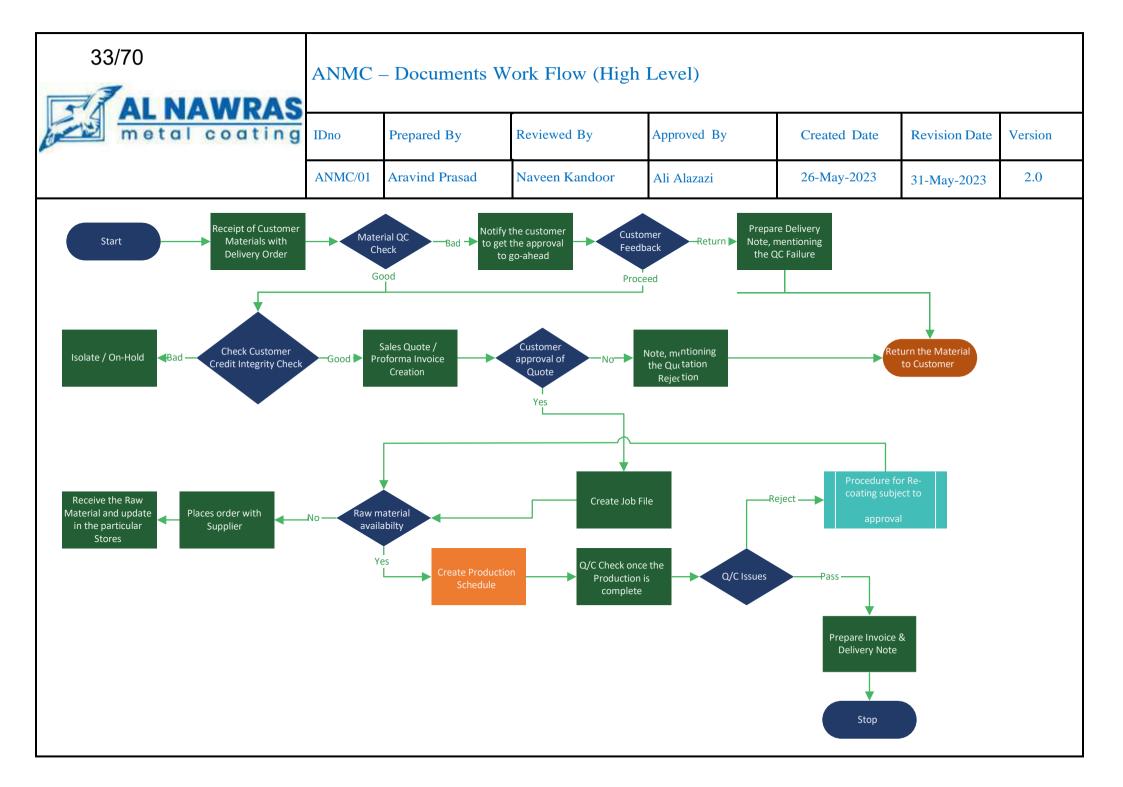
The authenticity of this certificate can be verified online www.frstqualitycertification.ae or by email to the Head Office info@frstqualitycertification.ae

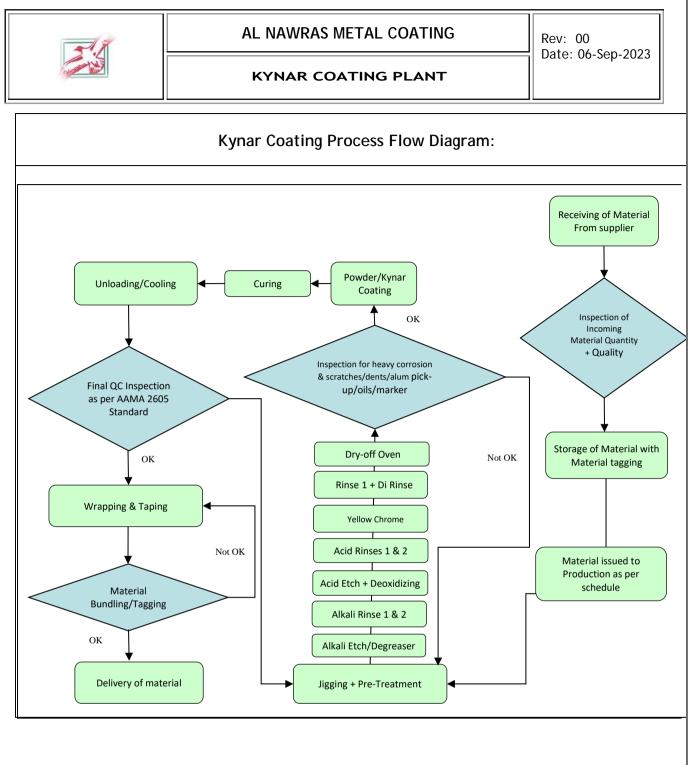


AL NAWRAS METAL COATING ORGANIZATIONAL CHART



P. O. Box: 282650, Dubai Investment Park - 1, Dubai - United Arab Emirates Tel.: 04 885 0991, 92, 93, Email: gm.alnawras@anmc.ae







Interpon D Approved Applicator



Interpon D1000 Series

Al Nawras Metal Coating L.L.C. P.O. Box 282650, Dubai Investment Park, U.A.E.

Has fulfilled AkzoNobel's tests and inspection regarding the pre-treatment, application, quality management standards and procedures, and complies with the requirements of the Architectural Range Approved Applicator schedule.

This certificate is effective from

01 January 2025 to 31 December 2025

Approved for Aluminium Alloys AA 6063

Approved for Pre-treatment Type Chrome Free

Gorkem Akbulut Technical Service Representative Powder Coatings – Middle East

Date: 30/12/2024 Certification number N° UAE32D1



Interpon D Approved Applicator



Interpon D2000 Series

Al Nawras Metal Coating L.L.C. P.O. Box 282650, Dubai Investment Park, U.A.E.

Has fulfilled AkzoNobel's tests and inspection regarding the pre-treatment, application, quality management standards and procedures, and complies with the requirements of the Architectural Range Approved Applicator schedule.

This certificate is effective from

01 January 2025 to 31 December 2025

Approved for Aluminium Alloys AA 6063

Approved for Pre-treatment Type Chrome Free

Gorkem Akbulut Technical Service Representative Powder Coatings – Middle East

Date: 30/12/2024 Certification number N° UAE32D2



Interpon D Approved Applicator



Interpon D3000 Series

Al Nawras Metal Coating L.L.C. P.O. Box 282650, Dubai Investment Park, U.A.E.

Has fulfilled AkzoNobel's tests and inspection regarding the pre-treatment, application, quality management standards and procedures, and complies with the requirements of the Architectural Range Approved Applicator schedule.

This certificate is effective from

01 Jan 2025 to 31 Dec 2025

Approved for Aluminium Alloys AA 6063

Approved for Pre-treatment Type Chrome

Gorkem Akbulut Technical Service Representative Powder Coatings – Middle East

Date: 31/12/2024 Certification number N° UAE32D3 *Provisional certificate means that the tests for approval are ongoing, and don't guarantee the approval



Axalta Approved Applicator Alesta AR300-AP

standard durable

Al Nawras Metal Coating LLC DIP, UAE

Successfully meet Axalta's requirements regarding the application, the quality management standards, the procedures and comply with the requirements of **Axalta Global Architectural Approved Applicator** Guidelines.

This certificate comes into effect on 29/07/2024 with a 24 months maximum validity



Sourabh Devang Laboratory Manager – Powder Coatings MENA

Franck Derouen Global Director – Architectural Coatings

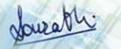
N°(approval number): ACS LLC _2407/2



Axalta Approved Applicator Alesta AR400-SD ^{Super durable} Al Nawras Metal Coating LLC DIP, UAE

Successfully meet Axalta's requirements regarding the application, the quality management standards, the procedures and comply with the requirements of **Axalta Global Architectural Approved Applicator** Guidelines.

This certificate comes into effect on 29/07/2024 with a 24 months maximum validity



Sourabh Devang Laboratory Manager – Powder Coatings MENA

Franck Derouen Global Director – Architectural Coatings

ACS_Alesta SD_2407/2





Certificate | Approval

Al Nawras Metal Coating

is certified as an Approved Applicator to coat

Jotun Facade

a product from Jotun Powder Coatings

This Company fulfils the requirements set by Jotun Powder Coatings for pre-treatment and application of powder coatings. These include having the necessary equipment, process controls and technical knowledge to comply with Jotun Powder Coatings' standards.

December 31, 2025

P.O.Bax Stors Dubal- U.A.E.

m. Rost

Authorised Signatory Jotun Powder Coatings UAE (LLC)

(Certificate valid until above date)



Certificate I Approval

Al Nawras Metal Coating

is certified as an Approved Applicator to coat

Jotun SuperDurable

a product from Jotun Powder Coatings

This Company fulfils the requirements set by Jotun Powder Coatings for pre-treatment and application of powder coatings. These include having the necessary equipment, process controls and technical knowledge to comply with Jotun Powder Coatings' standards.



m. Rost

Authorised Signatory Jotun Powder Coatings UAE (LLC)

December 31, 2025

(Certificate valid until above date)



Certificate Approval

Al Nawras Metal Coating

is certified as an Approved Applicator to coat

Jotun Durasol

a product from Jotun Powder Coatings

This Company fulfils the requirements set by Jotun Powder Coatings for pre-treatment and application of powder coatings. These include having the necessary equipment, process controls and technical knowledge to comply with Jotun Powder Coatings' standards.

December 31, 2025

P.O.Box 51033

m. Rost

Authorised Signatory Jotun Powder Coatings UAE (LLC)

(Certificate valid until above date)

SHERWIN-WILLIAMS. Coil Coatings

CERTIFICATE OF APPROVAL

THIS IS TO CERTIFY THAT

Al-Nawras Metal Coating, Dubai Investments Park -1 – Dubai

IS AN APPROVED APPLICATOR

of Sherwin-Williams coating systems.

The approval of **AI-Nawras Metal Coating** as an approved applicator of Sherwin-Williams coatings indicates that they meet the rigorous application requirements outlined by the Sherwin-Williams company and agrees go ongoing, random audits of safety, quality and application processes.

The Sherwin-Williams Company manufactures all Fluropon® coating systems under ISO 9001 procedures. Fluropon® coating systems meet the rigorous standards of AAMA 2605.

Dale Lantz Sales Director of Extrusion Coatings

Valid Until 31st December 2025



AkzoNobel

It's hereby certified that

Al Nawnas Metal Coating

has met technical requirements necessary to be an approved applicator of

TRINAR[®] Coatings

A thick film high-performance PVDF coating system

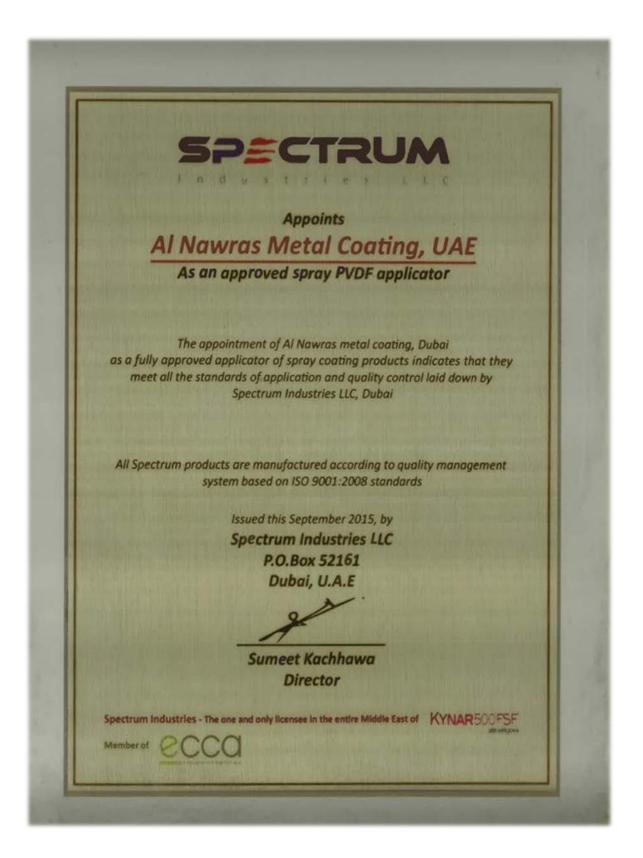
V helid H

Khalid Hameed Regional Sales Manager Coil, Extrusion and Packaging Coatings Middle East TRINAR CERAM-A-STAR E

Issue Date: 01st Jan 2025 Valid Till : 31st Dec 2025







CERTIFICATE

for a **COATING APPLICATOR**



hereby authorises

AL NAWRAS METAL COATING LLC

Dubai Investment Park 1 P.O. Box 282650 Dubai United Arab Emirates

to use the quality label in conformity with the QUALICOAT 2025 Specifications, applicable from 1 January 2025

Licence No.:	1920
Date of Granting:	16.10.2017
Valid until:	31.12.2025

Zurich, 1 January 2025

QUALICOAT

Ivo Vermeeren President



Coby Armar Secretary General





MEMBERSHIP CERTIFICATION

This is to certify that

AL NAWRAS METAL COATING LLC

P.O. BOX 282650, DUBAI, UNITED ARAB EMIRATES

Membership Ref.: A041

is a member of the Quali Middle East Association and is a signatory to the policies and procedures related to the membership of the Association.

Period of validity of the certificate: until 31.12.2025

Dubai, 1st January 2025

QUALI MIDDLE EAST ASSOCIATION

Faizur Rahman General Secretary



Mailing address: Quali Middle East Association c/o Dubai Association Centre, Office 207 (16), Level 2 Building 2 at One Central, Dubai World Trade Centre Dubai, United Arab Emirates P.O. Box 23070, Dubai-UAE Phone: +971 4 516 3052-3 E-Mail: admin@qualimiddleeast.com Internet: www.qualimiddleeast.com

An ING SEAL TO IS Cardinal Company

QMEA





PROJECT	G+P+7+R RESIDENTIAL BUILDING P-190	
LOCATION	PLOT NO. 673-1104 ARJAN DUBAI, UAE	
CUSTOMER	SIRAJ INTERNATIONAL ALUMINUM & GLASS LLC	
CLIENT	MR. ALI AHMED MOHAMMED AL HABBAI	
CONSULTANT	M/S STYLE CONSULTANT ENGINEERS	
CONTRACTOR	M/S AL HABBAI CONTRACTING LLC	
APPLICATOR	AL NAWRAS METAL COATING	

P. O. Box: 282650, Dubai Investment Park - 1, Dubai - United Arab Emirates Tel.: 04 885 0991, 92, 93, Email: gm.alnawras@anmc.ae

AlczoN

JOTUN

PPG





PROJECT	RED SEA INTERNATIONAL AIRPORT	
LOCATION	SPECIAL ECONOMIC ZONE (SEZ), KSA	
CUSTOMER	REEM EMIRATES LLC	
CLIENT	THE RED SEA DEVELOPMENT CONPANY (TRSDC)	
CONSULTANT	PASCALL + WATSON	
CONTRACTOR	REEM EMIRATES LLC	
SUB-CONTRACTOR	REEM EMIRATES LLC	
APPLICATOR	AL NAWRAS METAL COATING	







PROJECT	ARABIAN RACHES III - PHASE 2D
LOCATION	DUBAI, UAE
CUSTOMER	GLAZINIUM FAB METAL DOOR AND WINDOWS MANUFACTURING LLC
CLIENT	M/S EMAAR DEVELOPMENT PJSC
CONSULTANT	MS/ MIRAGE LEISURE AND DEVELOPMENT
CONTRACTOR	MS/ NARESCO CONTRACTING LLC
SUB-CONTRACTOR	GLAZINIUM FAB METAL DOOR AND WINDOWS MANUFACTURING LLC
APPLICATOR	AL NAWRAS METAL COATING

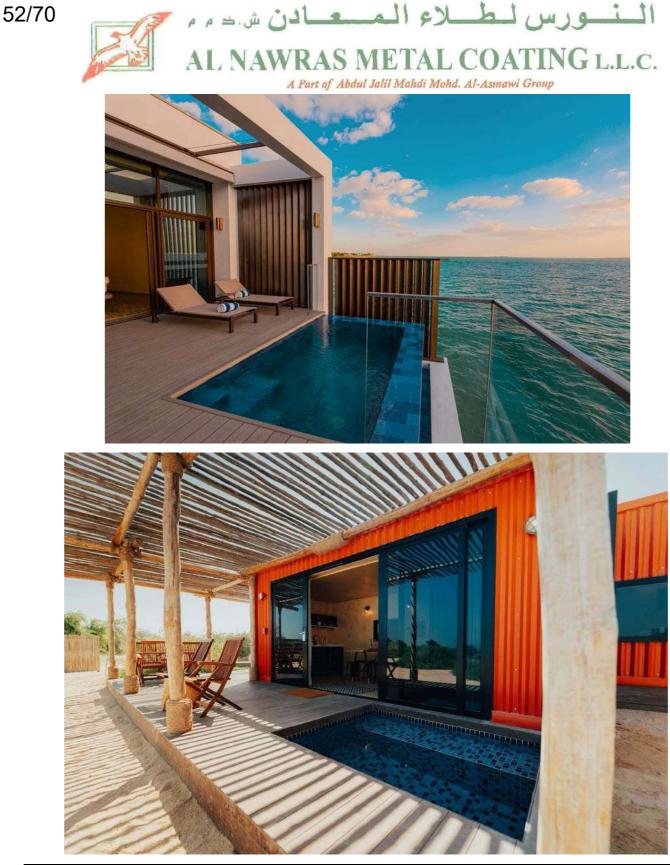
P. O. Box: 282650, Dubai Investment Park - 1, Dubai - United Arab Emirates Tel.: 04 885 0991, 92, 93, Email: gm.alnawras@anmc.ae

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PROJECT	AL DUDAYRIYAT ISLAND (WEST) BAB AL NOJOUM EXTENSION		
LOCATION	ABU DHABI, UAE		
CUSTOMER	MULTISCALE ALUMINIUM & METAL INDUSTRIES		
CLIENT	M/S MODON		
CONSULTANT	M/S DAR		
CONTRACTOR	M/S GRANKRAFT CONSTRUCTION LLC		
SUB-CONTRACTOR	MULTISCALE ALUMINIUM & METAL INDUSTRIES		
APPLICATOR	AL NAWRAS METAL COATING		

AkzoNo

CONTRACTOR

QMEA

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PROJECT	NEOM TAMASUK SITE ACCOMODATION BUILDINGS
LOCATION	SAUDI ARABIA
CUSTOMER	TSSC GLASS & ALUMINUM LLC
CONSULTANT	COMPAS/LASECO/EAST CONSULTING ENGINEERING CENTER (ECEC)\
CONTRACTOR	FUTURE CITIES ONE COMPANY LIMITED/SAUDI ARABIAN TRADING
APPLICATOR	AL NAWRAS METAL COATING









PROJECT	EW 2B+G+7F+RF RESIDENTIAL BUILDING (THE GATE - B01)			
LOCATION	MASDAR B01, MASDAR CITY, ABU DHABI			
CUSTOMER	MULTISCALE ALUMINIUM & METAL INDUSTRIES			
CLIENT	REPORTAGE HOSPITALITY REAL ESTATE			
CONSULTANT	PIONEER ENGINEERING CONSULTANCY LLC			
CONTRACTOR	ITALIAN JOB GENERAL CONTRACTING LLC			
SUB-CONTRACTOR	MULTISCALE ALUMINIUM & METAL INDUSTRIES			
APPLICATOR	AL NAWRAS METAL COATING			

AkzoNobel

PPG

JOTUN



QMEA





PROJECT	RUKAN DEVELOPMENT AT PLOT 6659951			
LOCATION	WADI, AL SAFA, DUBAI, UAE			
CUSTOMER	MULTISCALE ALUMINIUM & METAL INDUSTRIES			
CLIENT	M/S REPORTAGE PRIMER PROPERTIES			
CONSULTANT	M/S CVTEC CONSULTING ENGINEERS			
CONTRACTOR	M/S TIJ CONTRACTING LLC			
SUB-CONTRACTOR	MULTISCALE ALUMINIUM & METAL INDUSTRIES			
APPLICATOR	AL NAWRAS METAL COATING			



QMEA

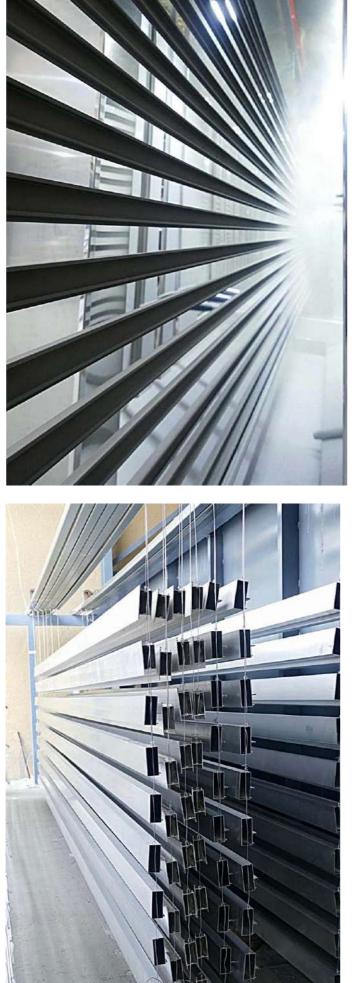


AkzoNobel

JOTUN

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PLANT FACILITIES PHOTOS







PLANT FACILITIES PHOTOS

















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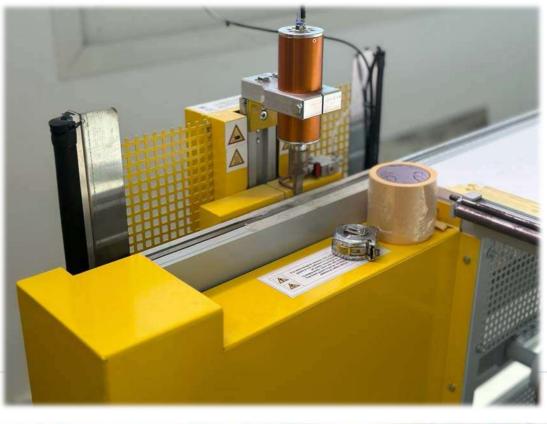
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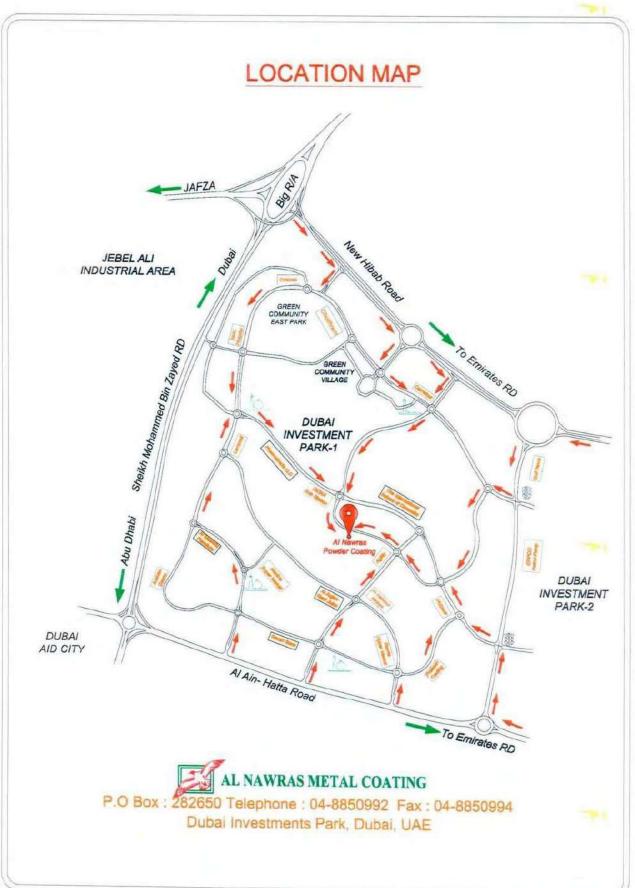




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63/70		
	VI	النسورس لطلاء المعا RAS METAL COATING L.L.C. Part of Abdul Jalil Mahdi Mohd. Al-Asmawi Group
CLIENT	:	¥
PROJECT	:	28
SUBJECT	:	APPLICATOR'S DRAFT WARRANTY
MAIN CONTRACTOR	:	
SUB CONTRATOR	:	
PRODUCT DETAIL	:	PE-F (CLASS 1/AAMA 2603)

WARRANTY PERIOD : 10 YEARS FROM THE DATE OF DELIVERY TO THE CUSTOMER We hereby confirm the warranty for the Powder Coating of aluminum used in

the above project is in accordance with the Qualicoat Specification for a period of Ten (10) years from the date of material delivery subject to the following terms and conditions:

- It is acknowledged that the fading or color changes may not be uniform since some surfaces are not equally exposed to the sun and elements.
- A semi-annual freshwater rinse maintenance program has to be implemented for which records have to be held. Failure to comply the above condition will make the warranty null and void.
- The quality performance warranty will not apply to damaged or failure of the product caused by improper packaging, storage or handling of the coated metal substrate prior to installation, stagnant water and improper cleaning and use of cleaning solvent on the coated substrates.
- The quality performance warranty will not apply if any machine work, putty and welding is applied on the coated materials.
- This warranty does not extend to any damage resulting from abuse, neglect, faulty operational conditions or improper handling of the coated parts.

Note: Warranty is valid only for mill finish 6060/6063 aluminum materials.

For & on behalf of

Al Nawras Metal Coating

Naveen Kandoor Managing Director



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APPLICATOR'S WARRANTY INFORMATION			
Warranty Control Number	AN/QCXXXX/2025		
Name of Product Installation	XXXXXXXX		
Contract Specification Reference(s)	Section XX XX XX		
Manufacturer's Details	Dubai, UAE		
Delivery Notes/Sales Invoice	SI/XXXX OR DN#XXXX		
Applicator's Details	Al Nawras Metal Coating		





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51	السنسورس لسطسلاء المسعسادن VRAS METAL COATING L.L.C. A Part of Abdul Jalil Mahdi Mohd. Al-Asmawi Group
CLIENT	
PROJECT	12.
SUBJECT	: APPLICATOR'S DRAFT WARRANTY
MAIN CONTRACTOR	:
SUB CONTRATOR	
PRODUCT DETAIL	PE-SDF (CLASS 2/AAMA 2604)

WARRANTY PERIOD : 25 YEARS FROM THE DATE OF DELIVERY TO THE CUSTOMER We hereby confirm the warranty for the Powder Coating of aluminum used in the above project is in accordance with the Qualicoat Specification for a period of Twenty-Five (25) years from the date of materials delivery subject to the

• It is acknowledged that the fading or color changes may not be uniform since some surfaces are not equally exposed to the sun and elements.

- A semi-annual freshwater rinse maintenance program has to be implemented for which records have to be held. Failure to comply the above condition will make the warranty null and void.
- The quality performance warranty will not apply to damaged or failure of the product caused by improper packaging, storage or handling of the coated metal substrate prior to installation, stagnant water and improper cleaning and use of cleaning solvent on the coated substrates.
- The quality performance warranty will not apply if any machine work, putty and welding is applied on the coated materials.
- This warranty does not extend to any damage resulting from abuse, neglect, faulty operational conditions or improper handling of the coated parts.

Note: Warranty is valid only for mill finish 6060/6063 aluminum materials.

For & on behalf of

Al Nawras Metal Coating

following terms and conditions:

Naveen Kandoor Managing Director



An USO USOF 2015 Cardillus Company



APPLICATOR'S WARRANTY INFORMATION			
Warranty Control Number	AN/QCXXXX/2025		
Name of Product Installation	XXXXXXX		
Contract Specification Reference(s)	Section XX XX XX		
Manufacturer's Details	Dubai, UAE		
Delivery Notes/Sales Invoice	SI/XXXX OR DN#XXXX		
Applicator's Details	Al Nawras Metal Coating		







CLIENT	:	
PROJECT	:	ia.
SUBJECT	:	APPLICATOR'S DRAFT WARRANTY
CONSULTANT	:	
MAIN CONTRACTOR	:	
SUB CONTRACTOR	:	
PRODUCT DETAIL	:	HD (CLASS 3/AAMA 2605)
WARRANTY PERIOD	:	30 YEARS FROM THE DATE OF DELIVERY TO THE

We hereby confirm the warranty for the Powder Coating of aluminum used in the above project is in accordance with Qualicoat Specification for a period of Thirty (30) years from the date of material delivery subject to the following terms and conditions:

It is acknowledged that the fading or color changes may not be uniform since the surfaces are not equally exposed to the sun and elements, however, fading should not exceed 5.0 Delta E unit. Chalk Resistance minimum rating of 8 for other colors and 6 for white. No peeling, blistering, flaking, chipping and cracking.

A semi- annual freshwater rinse maintenance program has to be implemented for which records have to be held. Failure to comply the above condition will make the warranty null and void.

The quality performance warranty will not apply to damaged or failure of the product caused by improper packaging, storage or handling of the coated metal substrate prior to installation, stagnant water and improper cleaning and use of cleaning solvent on the coated substrates.

The quality performance warranty will not apply if any machine work, putty and welding is applied on the coated materials.

This warranty does not extend to any damage resulting from abuse, neglect, faulty operational conditions or improper handling of the coated parts.

Note: Warranty is valid only for mill finish 6060/6063 aluminum materials.

For & on behalf of

Al Nawras Metal Coating

Naveen Kandoor Managing Director

TCCPL

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APPLICATOR'S WARRANTY INFORMATION				
Warranty Control Number	AN/QCXXXX/2025			
Name of Product Installation	XXXXXX			
Contract Specification Reference(s)	Section XX XX XX			
Manufacturer's Details	Akzo Nobel UAE			
Delivery Notes/Sales Invoice	SI/XXXX OR DN#XXXX			
Applicator's Details	Al Nawras Metal Coating			







Certificate

Jotun U.A.E. Ltd. (L.L.C) certifies

Al Nawras Metal Coating LLC

Approved Applicator

This certificate confirms the above applicator is approved to apply Jotun's performance coating systems and meets the criteria required by Jotun Paints L.L.C in terms of quality control, technical understanding, and practice of surface preparation and application.

This certificate is valid based on the products being applied in strict adherence to technical datasheets and application guides.

We reserve the right to withdraw the above certification, should the correct application procedures and workmanship not be followed.

Technical Service Support Manager

Lucian Tenchiu

Date: 06th March 2024



The Jotun Way

This certificate is valid for one year (1) from the date of issue.

CERTIFICATE

for a **DECORATOR**



hereby authorises

AL NAWRAS METAL COATING LLC Dubai Investment Park 1, P.O. Box 282650 Dubai United Arab Emirates

to use the quality label in conformity with the Specifications for Decoration of coated Aluminium used for architectural Applications (Appendix to the QUALICOAT Specifications 2025)

Licence No.:	AE-0005
Date of Granting: Valid until:	10.10.2024 31.12.2025

Zurich, 1 January 2025

QUALICOAT

lvo Vermeeren President



Coby Armar Secretary General

