



الفجيره للبراميل المعدنيه (ش.ذ.م.م)  
AL FUJAIRAH STEEL BARRELS & DRUMS (L.L.C)

Tight Head Unlined, TH (UN RATED), Open Head Unlined, OH  
Tight Head Lined - Epoxy, TH (UN RATED), Open Head Lined— Epoxy, OH

[www.drumsuae.com](http://www.drumsuae.com)

# Introduction

Al Fujairah Steel Barrels & Drums LLC was established in the year 1997 and is promoted by the renowned company who have two decades of vast experience in steel fabrication and petrochemical industries initially. The total plant is fully automatic with the state-of-the-art European Technology located in Fujairah U.A.E and relocated in the year 2012 to Dubai Industrial City, Dubai having a production capacity of 1.0 million drums per year on a 8 hours production shift. Our new steel drums (barrels) are manufactured from top quality cold rolled steel, as per specification JIS G3141 SPCC-SD and are available in gauges ranging from 18 (1.2 mm) to 22 (0.8 mm). The company takes pride in manufacturing drums to the highest quality of standard and constant product upgradation, our products are tough and durable, capable of withstanding the most punishing wear and tear, and feasible for transporting lubricant oil, hazardous and non-hazardous chemicals, food flavor, pulp, etc., withstanding for extreme temperatures without affecting the basic structure and its water tightness and the drums are built according to the technical requirement of high standard regulations incorporating raw materials, components and chemicals from reputed manufacturers of the world. The drums manufactured by Al Fujairah Steel Barrels & Drums LLC, conform to international standard ISO 15750 & other major international standards for steel drums (EN, ANSI) and carry the UN Certification for packaging of dangerous and non-dangerous goods in the Packing Groups I, II & III.

## VISION

To be Excellent Manufacturer and Reliable Supplier of Steel Drum.

## MISSION

Shall Develop and Produce High Quality and Competitive Products and Provide Excellent Customer Service.

## QUALITY POLICY

It is The Policy of FSBDD to provide the most competitive prices and best service to its customers by producing and delivering products, which conform to their specifications as well as any applicable statutory and regulatory requirements.



## Safety and Quality

- Our safety Policy goes in line with our business objective and it is our management commitment to create a safe working environment.
- We always strive to achieve our safety objective by:
  - Emphasizing on the importance of safety
  - Ensuring safe working practices
  - Prohibiting the usage of unprescribed drugs and alcohol within the work premises

### Industrial Health & Safety Committee

- a. Monthly meeting to discuss on safety and health issues.
- b. Quarterly safety patrol to inspect and highlight items on site.

# Our Products

## Tight Head Unlined, TH (UN RATED)

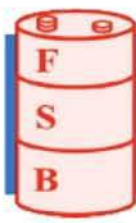
- Drum Type: Tight Head (Closed Top)
- Body Thickness: 0.8mm – 1.2mm
- End Thickness (Top/Bottom):0.8 mm – 1.2 mm
- Capacity :210 Liter (55 Gallon)
- Inner Coating : None
- Applications :Oils, Lubricants, Chemicals, Solvents, Polymer Resins etc.



210 Ltr Open Top  
• Various Specs

## Open Head Unlined, OH

- Drum Type: Open Head (Open Top)
- Body Thickness: 0.8mm – 1.2mm
- End Thickness (Top/Bottom):0.8 mm – 1.2 mm
- Capacity: 210 Liter (55 Gallon)
- Inner Coating: None
- Applications: Paints, Grease, Powders etc.



## Tight Head Lined - Epoxy, TH (UN RATED)

- Drum Type: Tight Head (Closed Top)
- Body Thickness: 0.8mm – 1.2mm
- End Thickness (Top/Bottom): 0.8 mm – 1.2 mm
- Capacity: 210 Liter (55 Gallon)
- Inner Coating: Epoxy Phenolic Lacquer Lining.
- Applications: Ethanol etc.



## Open Head Lined— Epoxy, OH

- Drum Type: Open Head (Open Top)
- Body Thickness: 0.8mm – 1.2mm
- End Thickness (Top/Bottom): 0.8 mm – 1.2 mm
- Capacity: 210 Liter (55 Gallon)
- Inner Coating: Epoxy Phenolic Lacquer Lining.
- Applications: Food additives, Inks etc.

# CAPACITY

## Tight Head Unlined, TH (UN RATED)

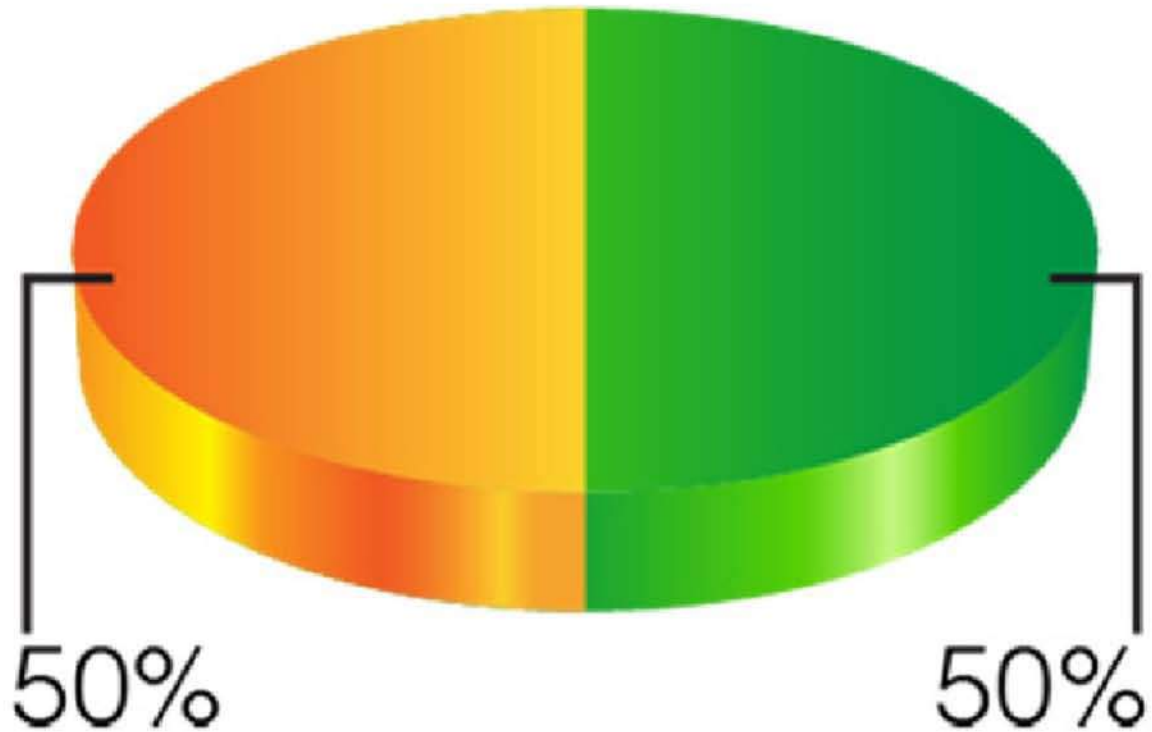
### 1. Installed Capacity

- Hourly production Output (2 line): 800 drums / Hour
- Normal Working Hour: 8 Hrs
- Full Capacity 180,000 drums/month

### 2. Current Production: 1,00,000 drums / month

### 3. Availability: 90,000 drums/month

 Capacity Utilised       Capacity Available





# Quality Assurance

1. The drums of various grade and thickness ranging from 0.8mm to 1.2mm manufactured by us bears UN certification for packing and transporting dangerous and non-dangerous goods. We manufacture standard size of 55 gallons (210 ltrs) capacity empty steel drums and are capable of producing UN as well as non-UN rated drums. The drums are with seven fold triple seam. We offer a variety of exterior and interior coatings and are ISO 9001:2008 certified.

2. Test & Inspection - Every Barrel and drum is manufactured under effective quality control procedure of each and every operation to meet the specified standard. Every drum undergoes 100 % pneumatic leak tests. One drum out of every 500 drums has to be faced by hydraulic test and drop test for QC pass and the random test will be performed on the finished product and the drums are manufactured as per UN standards and test will be carried out in accordance with UN standard.

3. Salient Feature - The drums manufactured by us are built with ISO bead on the drum by which 80 drums can be stored in a container. The construction is very rigid with seven fold triple seam triple seam and withstands the International standard of the world. The painting is being carried out by highly sophisticated painting machine with a latest oven technology, by this uniform and durable thickness of paint film is maintained. The plant is well equipped for drum internal lining/ lacquer (Epoxy Coating) facilities. For storing aviation fuel, specialty lubricant, food flavor etc., sensitive products/chemicals for full protection from any contamination.

4. Technical Specification – Quality Management System - ISO 9001:2008 certificate (Certified Since 2008)



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